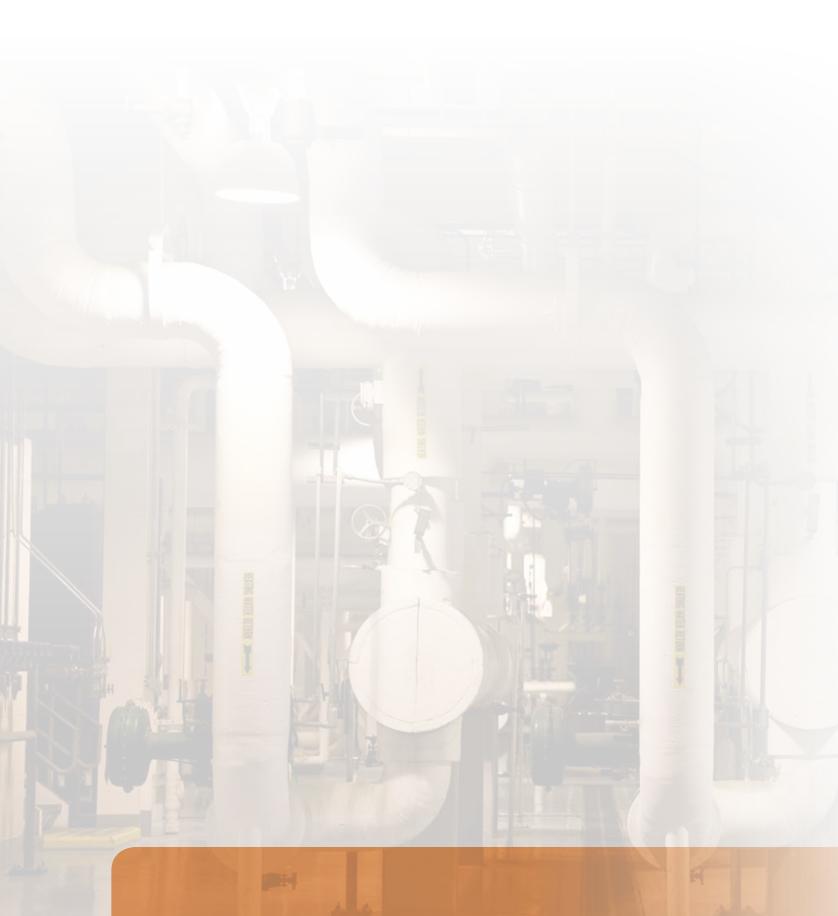
#### **3M Electrical Markets Division**

3M

Rubber, Mastic and Specialty Tapes Application Guide

# Choose the Display the Display





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### Insulating & Splicing

Need to connect some cables? 3M has the right tapes for your electrical insulating and splicing needs. Whether you're connecting low-voltage wires or insulated cables carrying up to 69 kV, 3M tapes are designed to make your splices stable and durable for years of worry- and maintenance-free service.



#### Scotch<sup>®</sup> Linerless Rubber Splicing Tape 130C

#### Applications

- Insulate electrical connections up to 69 kV
- Seal out moisture from low- and medium-voltage connections
- Insulate bus bars
- Insulate motor leads
- End seal high-voltage cables

Linerless design for fast installation

Self-fusing material creates a moisture tight seal

> Rated for 90°C continuous operating temperature and overload temperatures up to 130°C



Dissipates heat well for stable long-lasting splices

Stable & Durable for years of maintenance-free service.

Self-fusing material creates a moisture tight seal

Rated for 90°C continuous operating temperature and overload temperatures up to 130°C

#### Scotch<sup>®</sup> Rubber Splicing Tape 23

#### Applications

- Insulate electrical connections up to 69 kV
- Seal out moisture from low- and medium-voltage connections
- Insulate bus bars
- Insulate motor leads
- End seal high-voltage cables

Liner to be removed during installation

Ubb

23 Rub

### Insulating & Splicing

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## Scotch<sup>®</sup> Self-Fusing Silicone Rubber Tape 70 and 70 HDT

#### Applications

- Pre-wrap low- and medium-voltage connections for clean re-entry, (e.g. motor lead connections or split-bolt connectors)
- Use as an overwrap for protection of terminating high-voltage cables against arcing and tracking

Self-fusing material bonds quickly

Excellent track and arc resistance

Class "H" temperature rated (180°C or 356°F)



Extremely UV and ozone resistant





#### Scotch<sup>®</sup> Varnished Cambric Tape 2510 and 2520

#### Applications

- Insulate electrical connections up to 600 V
- Pre-wrap low-voltage connections for clean re-entry, (e.g. split bolt connections)

Temperature resistant up to 105°C



Excellent tear, puncture, and cut-through resistance

#### Self-fusing material bonds quickly

Liner to be removed during installation

### Scotch<sup>®</sup> Semi-Conducting Tape 13

#### Applications

- Replace semi-conducting layer beneath metallic shield in various medium-voltage cable repairs and splices
- Electrically round-out high-voltage connectors and bond to insulating materials to minimize electrical stresses
- Round-out bolted connections on insulated bus bars
- Provide shielding for cable splices on solid dielectric insulated power cables
- Not to be used for electrical insulation!

**Retains conductivity** with stretch

Stable at elevated temperatures up to 130°C









#### 3M<sup>™</sup> Temflex<sup>™</sup> Linered Splicing Tape 2155

#### Applications

- Insulate electrical connections up to 600 V
- Seal out moisture from low-voltage connections
- Insulate service drops
- Insulate lighting connections

Rated for temperatures up to 80°C

Self-fusing material creates a moisture-tight seal



Liner to be removed during installation

# Sealing, Padding & Shaping

3M and Scotch brand Mastic Tapes are an excellent choice when you need to create watertight connections. Mastic tapes also work wonders to pad sharp edges and to smooth out irregular shapes and transitions, plus they're soft enough to mold by hand. The extra padding offered by mastic tapes provides protection against vibrations that may wear through other materials over time.



#### Scotch<sup>®</sup> Vinyl Mastic Tape 2200 and 2210

#### Scotch® Electrical Moisture Sealant 06147 and 06149

#### Applications

- Seal-out moisture and insulate low-voltage connections in one easy step
- Pad and insulate bolted connections
- Insulate service drops
- Insulate lighting connections
- Protect grounding rod connections
- End seal cables

## An excellent choice when you need to create watertight connections.

Aggressive mastic

Vinyl backing eliminates need to overwrap

MA SLIDA ODD MAT

provides excellent bond





Made in USA











Excellent moisture sealing capabilities

> Material flows to cover punctures or cuts





#### 3M<sup>™</sup> Scotch-Seal<sup>™</sup> Mastic Sealing Tape 2229

#### Applications

- Electrically insulate and seal-out moisture from low-voltage connections
- Seal high-voltage cable splice and termination accessories
- Pad sharp edges of a low-voltage connection to prevent cut-through of vinyl tape overwrap
- Smooth transitions of irregular shapes
- End seal cables





Material flows to cover punctures or cuts

> Excellent moisture sealing capabilities

> > Aggressive mastic provides excellent bond

### Sealing, Padding & Shaping

Easy to mold and shape by hand down to 32°F (0°C)

Excellent aging properties -will not dry out

Noncorrosive, synthetic rubbe

### Sealing, Padding & Shaping

#### 3M<sup>™</sup> Scotchfil<sup>™</sup> Electrical Insulation Putty

#### Applications

- Build-up cable splices and fill out major irregularities and voids in low-voltage splices to create a uniform base for further taping
- Smooth bus bar irregularities, round out connections, and pad sharp edges
- Create a moisture seal at ground wire exit points in high-voltage splices
- Create a moisture seal in multiconductor cable connections











Made in USA





#### Scotch<sup>®</sup> Rubber Mastic Tape 2228

#### Applications

- Primary electrical insulation for bus bar connections up to 35 kV
- Insulate electrical connections up to 1,000 V
- Seal-out moisture from connections

Flexible and conformable over irregular shapes





Rated for 90°C continuous operating temperature and overload temperatures up to 130°C

Self-fusing material creates a moisture tight seal

### Sealing, Padding & Shaping



Swells with exposure to heat

Light color makes fire damage easy to identify

### **Insurance** for your cables.

### Fire Retardant & Arc Proofing

Arc proofing tapes are like insurance for your cables. Wrap low- and medium-voltage cables and accessories to protect them from fault-arc generated heat and flames caused by failures in adjacent cables. Its unique formulation expands when exposed to heat to form a thick char buildup between the flames and the cable, which protects the cable and minimizes damage to other phases or additional circuits.

#### Scotch<sup>®</sup> Fire **Retardant Electric** Arc Proofing Tape 77

#### Applications

- Protect cables from electric arcs and fires
- Use on energy cables running in close proximity to other energy cables, such as:
- Cables in substations, manholes, and vaults
- Critical feeder cables and nearby branch circuits
- Energy cables in buildings that cannot afford to lose power, (e.g. hospitals, military bases, server farms, etc.)
- Energy cables in cable trays

Cables During and After the **Consolidated Edison Flame Test** 



Cable Protected with Scotch® Fire Retardant Electric Arc Proofing Tape 77 During Test

Unprotected Cable During Test



Cable Protected with Scotch® Fire Retardant Unprotected Cable After Test Electric Arc Proofing Tape 77 After Test

#### Watch the video









### Jacket Repairing

3M has developed an extremely tough tape for your extremely rough environments. Use it to wrap over a splice or a damaged section of a cable jacket for extra mechanical protection. The outer layer of the tape is composed of vulcanized CSM rubber to provide outstanding resistance to abrasion, tearing, cut-through, as well as resistance to many chemicals. The inner layer is composed of flame-retardant mastic that acts as a moisture barrier and provides excellent adhesion to a variety of cable jacket materials.



#### Scotch<sup>®</sup> Cable Jacket Repair Tape 2234

UL recognized for

temperatures up to 105°C

#### Scotch<sup>®</sup> Mining Tape 31

#### **Applications**

- Repair sections of damaged cable jacket
- Seal out moisture and environmental elements
- Overwrap a splice for added mechancial protection
- Scotch<sup>®</sup> Mining Tape 31 is MSHA approved for cable repair

Ultra tough vulcanized CSM rubber

Seal out moisture













Extremely **tough** tape for your extremely **rough** environments.

Flame retardant

### Bundling & Harnessing

Bundling tapes can act like a third-hand and help you in a time of need. Use bundling tapes to bind and hold unwieldy wires, organize your work area or project, and generally make your job easier. Bundling tapes also offer excellent mechanical protection.



#### 3M<sup>™</sup> Temflex<sup>™</sup> Friction Tape 1755

#### Applications

- Bundle and bind wires and cables
- Create wire harnesses
- Wrap tool hanldes for better grip



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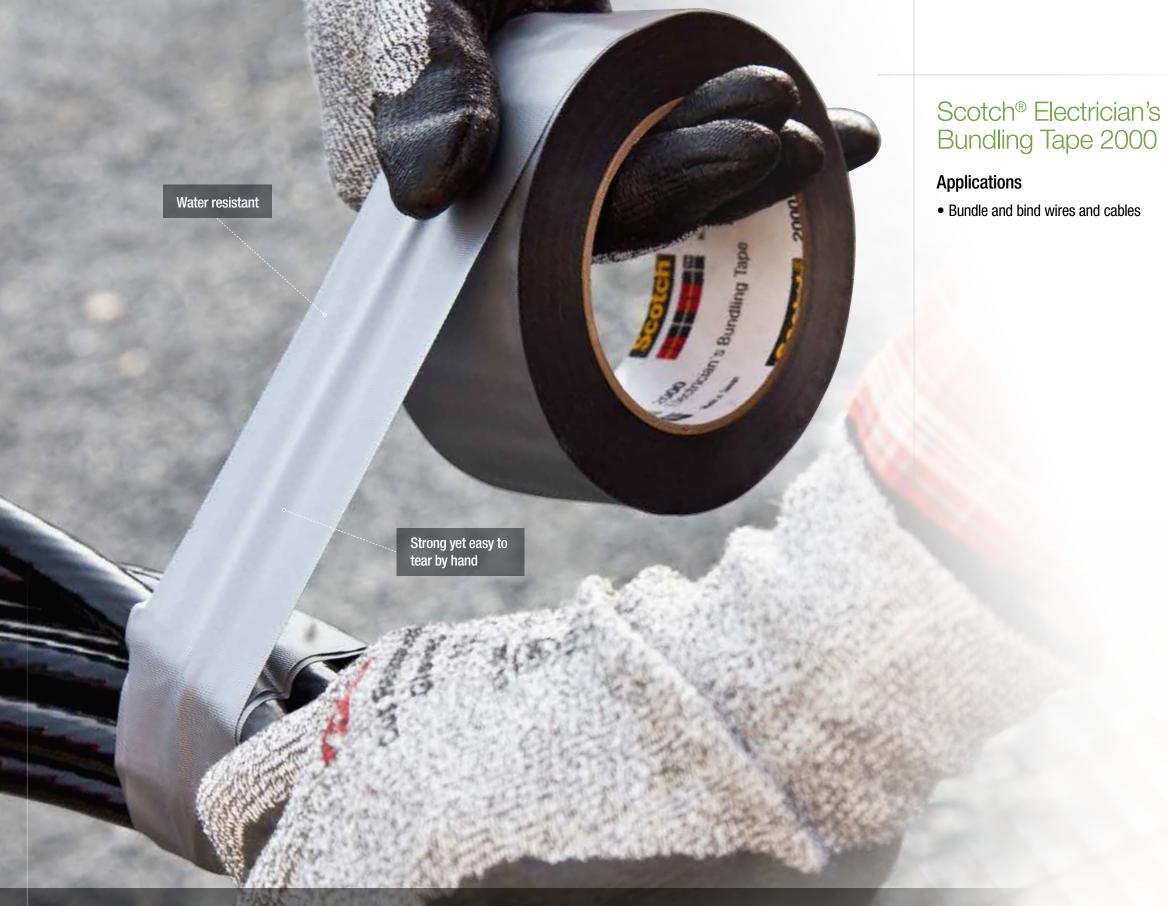


#### **Excellent abrasion resistance**

Excellent resistance to salt water

# Designed to make your job easier.

High tensile strength and low stretch



### Bundling & Harnessing Tapes







3M, Scotch, Scotch-Seal, Scotchfil and Temflex are trademarks of 3M Company.

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